Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Transmission Control Module (TCM)	P0601	Transmission Electro-Hydraulic Control Module Read Only Memory	Incorrect program/calibrations checksum	= TRUE Boolean			>= 5 Fail Counts	One Trip
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0601 ECM: None		
Transmission Control Module (TCM)	P0603	Transmission Electro-Hydraulic Control Module Long-Term Memory Reset	Non-volatile memory (static or dynamic) checksum failure at Powerup	= TRUE Boolean			Runs Continously	One Trip
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0603 ECM: None		
Transmission Control Module (TCM)	P0604	Transmission Electro-Hydraulic Control Module Random Access Memory	RAM Read/Write Failure (Single Word)	= TRUE Boolean			>= 5 Fail Counts = 16 Sample Counts	One Trip
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0604 ECM: None		
Transmission Control Module (TCM)	P062F	Transmission Electro-Hydraulic Control Module Long Term Memory Performance	TCM Non-Volatile Memory bit Incorrect flag at Powerdown	= TRUE Boolean			Runs Continously	One Trip
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P062F ECM: None		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Transmission Control Module (TCM)	P0634	Transmission Electro-Hydraulic Control Module Internal Temperature Too High	Fail Case 1 Substrate Temperature	>= 142.1016 ºC			>= 5 Fail Time (Sec)	One Trip
			Fail Case 2 Substrate Temperature Ignition Voltage	>= 50 ºC >= 18 Volts			>= 2 Fail Time (Sec)	
			Note: either fail case can set the DTC					
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Substrate Temp Lo	>= 0 ºC		
					Substrate Temp Hi	<= 170 ºC		
					Substrate Temp Between Temp Range for Time	>= 0.25 Sec		
					P0634 Status is	≠ Test Failed This Key On or Fault Active		
			Disable Conditions:		MIL not Illuminated for DTC's:	TCM: None ECM: None		
High Side Driver 1	P0658	Actuator Supply Voltage Circuit Low	The HWIO reports a low voltage (open or ground short) error flag	= TRUE Boolean			>= 4 Fail Counts out of 6 Sample Counts	One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0658 Status is not	= Test Failed This Key On or Fault Active		
					High Side Driver 1 On	= True Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P0667	TCM Internal Temp (substrate) Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	> Refer to Table 19 in supporting documents ºC				Two Trips
			If TCM substrate temp to power up temp Δ	> Refer to Table 20 in supporting documents ºC				
			Both conditions above required to increment fail counter Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				>= 3000 Fail Counts (100ms loop) Out of 3750 Sample Counts (100ms loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop) Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Accelerator Position Signal Valid	=	TRUE	Boolean		
					Ignition Voltage Lo	>=	8.59961	Volts		
					Ignition Voltage Hi	<=	31.99902	Volts		
					Engine Speed Lo	>=	400	RPM		
					Engine Speed Hi	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		
					Brake torque active	=	FALSE			
					Below describes the brake torque entry criteria					
					Engine Torque	>=	90	N*m		
					Throttle	>=	30.0003	Pct		
					Transmission Input Speed	<=	200	RPM		
					Vehicle Speed	<=	8	Kph		
					Transmission Range	≠	Park			
					Transmission Range	≠	Neutral			
					PTO	=	Not Active			
					Set Brake Torque Active TRUE if above conditions are met for:	>=	7	sec		
					Below describes the brake torque exit criteria					
					Brake torque entry criteria	=	Not Met			
					Clutch hydraulic pressure	≠	Clutch Hydraulic Air Purge Event			
					Clutch used to exit brake torque active	=	CeTFTD_e_C3_RatlEnbl			
					The above clutch pressure is greater than this value for one loop	>=	600	kpa		
					Set Brake Torque Active FALSE if above conditions are met for:	>=	20	Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0667 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Control Module (TCM)	P0668	TCM internal temperature (substrate) thermistor failed at a low voltge	Type of Sensor Used	= CeTFTI_e_VoltageDirectProp				Two Trips
			If TCM Substrate Temperature Sensor = Direct Proportional and Temp	<= -249 ºC				
			If TCM Substrate Temperature Sensor = Indirect Proportional and Temp	>= -249 ºC				
			Either condition above will satisfy the fail conditions				>= 60 Fail Timer (Sec)	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0668 Status is	≠ Test Failed This Key On or Fault Active		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P0669	TCM internal temperature (substrate) thermistor failed at a high voltage	Type of Sensor Used	= CeTFTI_e_VoltageDirectProp				Two Trips
			If TCM Substrate Temperature Sensor = Direct Proportional and Temp	>= 249 ºC				
			If TCM Substrate Temperature Sensor = Indirect Proportional and Temp	<= 249 ºC				
			Either condition above will satisfy the fail conditions				>= 60 Fail Timer (Sec)	
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for P0669 Status is For Hybrids, below conditions must also be met Estimated Motor Power Loss	>= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM >= 5 Sec ≠ Test Failed This Key On or Fault Active >= 0 kW		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Estimated Motor Power Loss greater than limit for time	>= 0 Sec		
					Lost Communication with Hybrid Processor Control Module	= FALSE		
					Estimated Motor Power Loss Fault	= FALSE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P06AC	TCM Power-up Temp Sensor Circuit Range/Performance	If TCM power-up temp to substrate temp Δ If transmission oil temp to power up temp Δ	> Refer to Table 20 in supporting documents ºC > Refer to Table 18 in supporting documents ºC				Two Trips
			Both conditions above required to increment fail counter Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				>= 3000 Fail Counts (100ms loop) Out of 3750 Sample Counts (100ms loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop) Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Accelerator Position Signal Valid	=	TRUE	Boolean		
					Ignition Voltage Lo	>=	8.59961	Volts		
					Ignition Voltage Hi	<=	31.99902	Volts		
					Engine Speed Lo	>=	400	RPM		
					Engine Speed Hi	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		
					Brake torque active	=	FALSE			
					Below describes the brake torque entry criteria					
					Engine Torque	>=	90	N*m		
					Throttle	>=	30.0003	Pct		
					Transmission Input Speed	<=	200	RPM		
					Vehicle Speed	<=	8	Kph		
					Transmission Range	≠	Park			
					Transmission Range	≠	Neutral			
					PTO	=	Not Active			
					Set Brake Torque Active TRUE if above conditions are met for:	>=	7	sec		
					Below describes the brake torque exit criteria					
					Brake torque entry criteria	=	Not Met			
					Clutch hydraulic pressure	≠	Clutch Hydraulic Air Purge Event			
					Clutch used to exit brake torque active	=	CeTFTD_e_C3_RatlEnbl			
					The above clutch pressure is greater than this value for one loop	>=	600	kpa		
					Set Brake Torque Active FALSE if above conditions are met for:	>=	20	Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P06AC Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Control Module (TCM)	P06AD	TCM power-up thermistor circuit voltage low	Power Up Temp	<= -59 °C			>= 60 Fail Time (Sec)	Two Trips
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P06AD Status is	≠ Test Failed This Key On or Fault Active		
					For Hybrids, below conditions must also be met			
					Estimated Motor Power Loss	>= 0 kW		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Estimated Motor Power Loss greater than limit for time	>= 0 Sec		
					Lost Communication with Hybrid Processor Control Module	= FALSE		
					Estimated Motor Power Loss Fault	= FALSE		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P06AE	TCM power-up thermistor circuit voltage high	Power Up Temp	>= 164 ºC			>= 60 Fail Time (Sec)	Two Trips
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P06AE Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0711	Trans Fluid Temp Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	> Refer to Table 19 in supporting documents ºC				Two Trips

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			If transmission oil temp to power up temp Δ	> Refer to Table 18 in supporting documents °C								
			Both conditions above required to increment fail counter Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.						>= 3000 Fail Counts (100ms loop) Out of 3750 Sample Counts (100ms loop)			
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until						>= 700 Pass Counts (100ms loop) Out of 875 Sample Counts (100ms loop)			
					Engine Torque Signal Valid	=	TRUE	Boolean				
					Accelerator Position Signal Valid	=	TRUE	Boolean				
					Ignition Voltage Lo	>=	8.59961	Volts				
					Ignition Voltage Hi	<=	31.99902	Volts				
					Engine Speed Lo	>=	400	RPM				
					Engine Speed Hi	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
					Brake torque active	=	FALSE					
					Below describes the brake torque entry criteria							
					Engine Torque	>=	90	N*m				
					Throttle	>=	30.0003	Pct				
					Transmission Input Speed	<=	200	RPM				
					Vehicle Speed	<=	8	Kph				
					Transmission Range	≠	Park					
					Transmission Range	≠	Neutral					
					PTO	=	Not Active					

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Set Brake Torque Active TRUE if above conditions are met for:	>=	7	sec		
					Below describes the brake torque exit criteria					
					Brake torque entry criteria	=	Not Met			
					Clutch hydraulic pressure	≠	Clutch Hydraulic Air Purge Event			
					Clutch used to exit brake torque active	=	CeTFTD_e_C3_RatlEnbl			
					The above clutch pressure is greater than this value for one loop	>=	600	kpa		
					Set Brake Torque Active FALSE if above conditions are met for:	>=	20	Sec		
					P0711 Status is	≠	Test Failed This Key On or Fault Active			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Fluid Temperature Sensor (TFT)	P0712	Transmission fluid temperature thermistor failed at a low voltage	Type of Sensor Used	= CeTFTI_e_VoltageDirectProp				Two Trips
			If Transmission Fluid Temperature Sensor = Direct Proportional and Temp	<= -74 ºC				
			If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	>= -74 ºC				
			Either condition above will satisfy the fail conditions				>= 60 Fail Time (Sec)	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0712 Status is	≠ Test Failed This Key On or Fault Active		
					For Hybrids, below conditions must also be met			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Estimated Motor Power Loss	>= 0 kW		
					Estimated Motor Power Loss greater than limit for time	>= 0 Sec		
					Lost Communication with Hybrid Processor Control Module	= FALSE		
					Estimated Motor Power Loss Fault	= FALSE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0713	Transmission fluid temperature thermistor failed at a high voltage	Type of Sensor Used	= CeTFTI_e_VoltageDirectProp				Two Trips
			If Transmission Fluid Temperature Sensor = Direct Proportional and Temp	>= 174 ºC				
			If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	<= 174 ºC				
			Either condition above will satisfy the fail conditions				>= 60 Fail Time (Sec)	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0713 Status is	≠ Test Failed This Key On or Fault Active		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0713, P0716, P0717, P0722, P0723 ECM: None		
Transmission Input Speed Sensor (TISS)	P0716	Input Speed Sensor Performance	Transmission Input Speed Sensor Drops	>= 900 RPM			>= 0.8 Fail Time (Sec)	One Trip
					Engine Torque is >= 0 N*m Engine Torque is <= 8191.88 N*m Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Vehicle Speed is >= 10 Kph Throttle Position is >= 0 Pct --- Transmission Input Speed is >= 0 RPM The previous requirement has been satisfied for >= 0 Sec --- The change (loop to loop) in transmission input speed is < 8191.88 RPM/Loop The previous requirement has been satisfied for >= 0 Sec Throttle Position Signal Valid = TRUE Boolean Engine Torque Signal Valid = TRUE Boolean Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.99902 Volts		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0716 Status is not	= Test Failed This Key On or Fault Active		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0717, P0752, P0973, P0974 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Transmission Input Speed Sensor (TISS)	P0717	Input Speed Sensor Circuit Low Voltage	Fail Case 1 Transmission Input Speed is	< 33 RPM			>= 4.5 Fail Time (Sec)	One Trip
			Fail Case 2 When P0722 DTC Status equal to Test Failed and Transmission Input Speed is	< 653.13 RPM	Controller uses a single power supply for the speed sensors	= 1 Boolean		
					Engine Torque is	>= 80 N*m		
					Engine Torque is	<= 8191.88 N*m		
					Vehicle Speed	>= 10 Kph		
					Engine Torque Signal Valid	= TRUE Boolean		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0717 Status is not	= Test Failed This Key On or Fault Active		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0722, P0723 ECM: P0101, P0102, P0103		
Transmission Output Speed Sensor (TOSS)	P0722	Output Speed Sensor Circuit Low Voltage	Transmission Output Speed Sensor Raw Speed	<= 35 RPM			>= 4.5 Fail Time (Sec)	One Trip
					P0722 Status is not	= Test Failed This Key On or Fault Active		
					Transmission Input Speed Check	= TRUE Boolean		
					Engine Torque Check	= TRUE Boolean		
					Throttle Position	>= 8.0002 Pct		
					Transmission Fluid Temperature	>= -40 ºC		
					Disable this DTC if the PTO is active	= 1 Boolean		
					Engine Torque Signal Valid	= TRUE Boolean		
					Throttle Position Signal Valid	= TRUE Boolean		
					Ignition Voltage is	>= 8.59961 Volts		
					Ignition Voltage is	<= 31.99902 Volts		
					Engine Speed is	>= 400 RPM		
					Engine Speed is	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Enable_Flags Defined Below			
					The Engine Torque Check is TRUE, if either of the two following conditions are TRUE			
					Engine Torque Condition 1			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Range Shift Status	≠	Range shift completed	ENUM		
					OR					
					Transmission Range is	=	Park or Neutral			
					Engine Torque is	>=	8191.75	N*m		
					Engine Torque is	<=	8191.75	N*m		
					Engine Torque Condition 2					
					Engine Torque is	>=	50	N*m		
					Engine Torque is	<=	8191.75	N*m		

					The Transmission Input Speed (TIS) Check is TRUE, if either of the two following conditions are TRUE					
					TIS Check Condition 1					
					Transmission Input Speed is	>=	653.13	RPM		
					Transmission Input Speed is	<=	5350	RPM		
					TIS Check Condition 2					
					Engine Speed without the brake applied is	>=	3200	RPM		
					Engine Speed with the brake applied is	>=	3200	RPM		
					Engine Speed is	<=	8191.88	RPM		
					Controller uses a single power supply for the speed sensors	=	1	Boolean		
					Powertrain Brake Pedal is Valid	=	TRUE	Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0723 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Transmission Output Speed Sensor (TOSS)	P0723	Output Speed Sensor Circuit Intermittent	Transmission Output Speed Sensor Raw Speed Output Speed Delta Output Speed Drop AND Transmission Range is	>= 105 RPM <= 8192 RPM > 650 RPM = Driven range (R,D)			>= 0 Enable Time (Sec) >= 0 Enable Time (Sec) >= 1.5 Output Speed Drop Recovery Fail Time (Sec)	One Trip
					---------- Range_Disable OR ---------- Neutral_Range_Enable And Neutral_Speed_Enable are TRUE concurrently ----------	= FALSE See Below = TRUE See Below = TRUE See Below		
					Transmission_Range_Enable Transmission_Input_Speed_Enable No Change in Transfer Case Range (High <-> Low) for P0723 Status is not	= TRUE See Below = TRUE See Below >= 5 Seconds = Test Failed This Key On or Fault Active		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Disable this DTC if the PTO is active	=	1	Boolean		
					Ignition Voltage is	>=	8.59961	Volts		
					Ignition Voltage is	<=	31.99902	Volts		
					Engine Speed is	>=	400	RPM		
					Engine Speed is	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		
					Enable_Flags Defined Below					
					Transmission_Input_Speed_Enable is TRUE when either TIS Condition 1 or TIS Condition 2 is TRUE:					
					TIS Condition 1 is TRUE when both of the following conditions are satsified for	>=	0	Enable Time (Sec)		
					Input Speed Delta	<=	4095.88	RPM		
					Raw Input Speed	>=	500	RPM		
					TIS Condition 2 is TRUE when ALL of the next two conditions are satisfied					
					Input Speed	=	0	RPM		
					A Single Power Supply is used for all speed sensors	=	TRUE	Boolean		

					Neutral_Range_Enable is TRUE when any of the next 3 conditions are TRUE					
					Transmission Range is	=	Neutral	ENUM		
					Transmission Range is	=	Reverse/Neutral Transitonal	ENUM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Transmission Range is	=	Neutral/Drive Transitional	ENUM		
					And when a drop occurs					
					Loop to Loop Drop of Transmission Output Speed is	>	650	RPM		

					Range_Disable is TRUE when any of the next three conditions are TRUE					
					Transmission Range is	=	Park	ENUM		
					Transmission Range is	=	Park/Reverse Transitonal	ENUM		
					Input Clutch is not	=	ON (Fully Applied)	ENUM		

					Neutral_Speed_Enable is TRUE when All of the next three conditions are satsified for	>	1.5	Seconds		
					Transmission Output Speed	>	130	RPM		
					The loop to loop change of the Transmission Output Speed is	<	20	RPM		
					The loop to loop change of the Transmission Output Speed is	>	-10	RPM		

					Transmission_Range_Enable is TRUE when one of the next six conditions is TRUE					
					Transmission Range is	=	Neutral	ENUM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Transmission Range is	= Reverse/Neutral Transitional ENUM		
					Transmission Range is	= Neutral/Drive Transitional ENUM		
					Time since a driven range (R,D) has been selected	>= Table Based Time Please Refer to Table 21 in supporting documents Sec		
					Transmission Output Speed Sensor Raw Speed	>= 500 RPM		
					Output Speed when a fault was detected	>= 500 RPM		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0973, P0974, P0976, P0977 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Torque Converter Clutch (TCC)	P0741	TCC System Stuck OFF	TCC Pressure Either Condition (A) or (B) Must be Met (A) TCC Slip Error @ TCC On Mode	>= 750 Kpa >= Refer to Table 1 in Supporting Documents RPM			>= 2 Enable Time (Sec) >= 5 Fail Time (Sec)	Two Trips

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			(B) TCC Slip @ Lock On Mode	>= 130 RPM					>= 5		Fail Time (Sec)	
			If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter						>= 2		TCC Stuck Off Fail Counter	
					TCC Mode	=	On or Lock					
					Ignition Voltage Lo	>=	8.59961	Volts				
					Ignition Voltage Hi	<=	31.99902	Volts				
					Engine Speed	>=	400	RPM				
					Engine Speed	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
					Engine Torque Lo	>=	50	N*m				
					Engine Torque Hi	<=	8191.88	N*m				
					Throttle Position Lo	>=	8.0002	Pct				
					Throttle Position Hi	<=	99.9985	Pct				
					2nd Gear Ratio Lo	>=	2.19482	Ratio				
					2nd Gear Ratio High	<=	2.52515	Ratio				
					3rd Gear Ratio Lo	>=	1.42285	Ratio				
					3rd Gear Ratio High	<=	1.63708	Ratio				
					4th Gear Ratio Lo	>=	1.06946	Ratio				
					4th Gear Ratio High	<=	1.23047	Ratio				
					5th Gear Ratio Lo	>=	0.79053	Ratio				
					5th Gear Ratio Hi	<=	0.90955	Ratio				
					6th Gear Ratio Lo	>=	0.62305	Ratio				
					6th Gear Ratio High	<=	0.71692	Ratio				
					Transmission Fluid Temperature Lo	>=	-6.6563	ºC				
					Transmission Fluid Temperature Hi	<=	130	ºC				
					PTO Not Active	=	TRUE	Boolean				
					Engine Torque Signal Valid	=	TRUE	Boolean				
					Throttle Position Signal Valid	=	TRUE	Boolean				
					Dynamic Mode	=	FALSE	Boolean				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0741 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0742, P2763, P2764 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Torque Converter Clutch (TCC)	P0742	TCC System Stuck ON	TCC Slip Speed	>= -50 RPM				One Trip
			TCC Slip Speed	<= 13 RPM				
							>= 1.5 Fail Time (Sec)	
			If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter				>= 6 Fail Counter	
					TCC Mode	= Off		
					Enable test if Cmnd Gear = 1stFW and value true	= 1 Boolean		
					Enable test if Cmnd Gear = 2nd and value true	= 0 Boolean		
					Engine Speed Hi	<= 6000 RPM		
					Engine Speed Lo	>= 500 RPM		
					Vehicle Speed HI	<= 511 KPH		
					Vehicle Speed Lo	>= 1 KPH		
					Engine Torque Hi	<= 8191.88 Nm		
					Engine Torque Lo	>= 80 Nm		
					Current Range	≠ Neutral Range		
					Current Range	≠ Reverse Range		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Transmission Sump Temperature	<=	130	ºC		
					Transmission Sump Temperature	>=	18	ºC		
					Throttle Position Hyst High AND	>=	5.0003	Pct		
					Max Vehicle Speed to Meet Throttle Enable	<=	8	KPH		
					Once Hyst High has been met, the enable will remain while Throttle Position	>=	2.0004	Pct		
					Disable for Throttle Position	>=	75	Pct		
					Disable if PTO active and value true	=	1	Boolean		
					Disable if in D1 and value true	=	1	Boolean		
					Disable if in D2 and value true	=	1	Boolean		
					Disable if in D3 and value true	=	1	Boolean		
					Disable if in D4 and value true	=	1	Boolean		
					Disable if in D5 and value true	=	1	Boolean		
					Disable if in MUMD and value true	=	1	Boolean		
					Disable if in TUTD and value true	=	1	Boolean		
					4 Wheel Drive Low Active	=	FALSE	Boolean		
					Disable if Air Purge active and value false	=	0	Boolean		
					RVT Diagnostic Active	=	FALSE	Boolean		
					Ignition Voltage	>=	8.59961	V		
					Ignition Voltage	<=	31.99902	V		
					Vehicle Speed	<=	511	KPH		
					Engine Speed	>=	400	RPM		
					Engine Speed	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Torque Signal Valid	= TRUE Boolean		
					Throttle Position Signal Valid	= TRUE Boolean		
					P0742 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0741, P2763, P2764 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Mode 2 Multiplex Valve	P0751	Shift Solenoid Valve A Stuck Off	Commaned Gear Slip Commanded Gear Ratio Gear Ratio Gear Ratio If the above parameters are true	>= 400 RPM = 1st Lock rpm <= 1.20959 >= 1.09436			>= 0.2 Fail Tmr = 5 Fail Counts ≠ 0 Neutral Timer (Sec) >= 0.3 Fail Timer (Sec) >= 8 Counts	Two Trips
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for	>= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM >= 5 Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Transmission Fluid Temperature >= -6.6563 ºC			
					Range Shift State = Range Shift Completed ENUM			
					TPS >= 0.5005 %			
					OR			
					Output Speed >= 67 RPM			
					Throttle Position Signal Valid from ECM = TRUE Boolean			
					Engine Torque Signal Valid from ECM, High side driver is enabled = TRUE Boolean			
					High-Side Driver is Enabled = TRUE Boolean			
					Input Speed Sensor fault = FALSE Boolean			
					Output Speed Sensor fault = FALSE Boolean			
					Default Gear Option is not present = TRUE			
					Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Mode 2 Multiplex Valve	P0752	Shift Solenoid Valve A Stuck On	Gear Box Slip	>= 400 RPM				One Trip
			Commanded Gear	= 3rd Gear				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Commanded Gear has Achieved 1st Locked OR 1st Free-Wheel OR 2nd with Mode 2 Sol. Commanded On	= TRUE Boolean				
			If the above parameters are true				>= Please Refer to Table 16 in Supporting Documents Neutral Timer (Sec)	
			Command 4th Gear once Output Shaft Speed	<= 400 RPM				
			If Gear Ratio	>= 3.82568				
			And Gear Ratio	<= 4.22839				
							>= 1.5 Fail Timer (Sec)	
							>= 5 Counts	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					High-Side Driver is Enabled	= TRUE Boolean		
					Throttle Position Signal Valid from ECM	= TRUE Boolean		
					Output Speed OR	>= 67 RPM		
					TPS	>= 0.5005 %		
					Range Shift State	= Range Shift Completed ENUM		
					Transmission Fluid Temperature	>= -6.6563 ºC		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Default Gear Option is not present	= TRUE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Mode 2 Multiplex Valve	P0756	Shift Solenoid Valve B Stuck Off	Fail Case 1 Commanded Gear	= 1st Locked				One Trip
			Gear Box Slip	>= 400 RPM			>= Please Refer to Table 5 in Supporting Documents Neutral Timer (Sec)	
			Intrusive Shift to 2nd Commanded Gear Previous	= 1st Locked Gear				
			Gear Ratio	<= 2.48218				
			Gear Ratio	>= 2.24585				
			If the above parameters are true				>= 1 sec >= 3 counts	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Output Speed	>= 67 RPM		
					OR TPS	>= 0.5005 %		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Range Shift State = Range Shift Completed ENUM			
					Transmission Fluid Temperature >= -6.6563 ºC			
					High-Side Driver is Enabled = TRUE Boolean			
					Throttle Position Signal Valid from ECM = TRUE Boolean			
					Input Speed Sensor fault = FALSE Boolean			
					Output Speed Sensor fault = FALSE Boolean			
					Default Gear Option is not present = TRUE			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0776	Pressure Control (PC) Solenoid B Stuck Off [C35R]	Fail Case 1 Case: Steady State 3rd Gear Commanded Gear = 3rd Gear Gearbox Slip >= 400 RPM Command 4th Gear once Output Shaft Speed <= 400 RPM If Gear Ratio >= 1.09436 And Gear Ratio <= 1.20959				>= Please Refer to Table 16 in Supporting Documents Neutral Timer (Sec)	One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							>= 3 Fail Timer (Sec)	
			It the above condiations are true, Increment 3rd gear fail counter				>= 3 3rd Gear Fail Counts	
			and C35R Fail counter				or >= 14 3-5R Clutch Fail Counts	
			Fail Case 2 Case: Steady State 5th Gear Commanded Gear	= 5th Gear				
			Gearbox Slip	>= 400 Rpm			>= Please Refer to Table 5 in Supporting Documents Neutral Timer (Sec)	
			Intrusive Test: Command 6th Gear					
			If attained Gear=6th gear Time	>= Please refer to Table 3 in supporting documents Shift Time (Sec)				
			It the above condiations are true, Increment 5th gear fail counter				>= 3 5th Gear Fail Counts	
			and C35R Fail counter				or >= 14 3-5R Clutch Fail Counts	
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		
					Minimum output speed for RVT	>= 67 RPM		
					A OR B (A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.5005 Pct		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.6563 ºC		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solinoid B Stuck On [C35R] (Steady State)	Fail Case 1 Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio	>= 400 RPM >= Table Based Time Please Refer to Table 4 in supporting documents Enable Time (Sec) <= 1.60864				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear Ratio	>= 1.45544				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 2 Fail Count in 1st Gear or >= 3 Total Fail Counts	
			Fail Case 2 Case: Steady State 2nd gear					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (CB26 clutch exhausted)					
			Gear Ratio	<= 1.60864				
			Gear Ratio	>= 1.45544				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 2nd Gear	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							>= 3 or Total Fail Counts	
			Fail Case 3 Case: Steady State 4th gear					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (C1234 clutch exhausted)					
			Gear Ratio	<= 0.89465				
			Gear Ratio	>= 0.80945				
			If the above parameters are true				>= 1.1 Fail Timer (Sec)	
							>= 3 Fail Count in 4th Gear or >= 3 Total Fail Counts	
			Fail Case 4 Case: Steady State 6th gear					

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (CB26 clutch exhausted)					
			Gear Ratio	<= 0.89465			>= 1.1 Fail Timer (Sec)	
			Gear Ratio	>= 0.80945			>= 3 counts	
			If the above parameters are true				>= 1.1 Fail Timer (Sec)	
							>= 3 Fail Count in 6th Gear or >= 3 Total Fail Counts	
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					output speed	>= 0 RPM		
					TPS validity flag	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Hydraulic_System_Pressurized	=	TRUE	Boolean		
					A OR B					
					(A) Output speed enable	>=	67	Nm		
					(B) Accelerator Pedal enable	>=	0.5005	Nm		
					Ignition Voltage Lo	>=	8.59961	Volts		
					Ignition Voltage Hi	<=	31.99902	Volts		
					Engine Speed Lo	>=	400	RPM		
					Engine Speed Hi	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		
					if Attained Gear=1st FW Accelerator Pedal enable	>=	5.0003	Pct		
					if Attained Gear=1st FW Engine Torque Enable	>=	5	Nm		
					if Attained Gear=1st FW Engine Torque Enable	<=	8191.88	Nm		
					Transmission Fluid Temperature	>=	-6.6563	ºC		
					Input Speed Sensor fault	=	FALSE	Boolean		
					Output Speed Sensor fault	=	FALSE	Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E				
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solenoid B StuckOn [C35R] (Dymanic)	Primary Offgoing Clutch is exhausted (See Table 12 in Supporting Documents for Exhaust Delay Timers)	= TRUE Boolean						One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Primary Oncoming Clutch Pressure Command Status	= Maximum pressurized				
			Primary Offgoing Clutch Pressure Command Status	= Clutch exhaust command				
			Range Shift Status	≠ Initial Clutch Control				
			Attained Gear Slip	<= 40 RPM				
			If the above conditions are true run appropriate Fail 1 Timers Below:					
			fail timer 1 (3-1 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (3-2 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (3-2 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (3-4 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (3-4shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (3-5 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (3-5 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (5-3 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (5-3 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (5-4 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (5-4 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (5-6 shifting with Throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (5-6 shifting with Closed Throttle)	>= 0.5 Fail Time (Sec)				
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2 >= sec	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			3rd gear fail counter				>= 3 3rd gear fail counts OR	
			5th gear fail counter				>= 3 5th gear fail counts OR	
			Total fail counter				>= 5 total fail counts	
					TUT Enable temperature	>= -6.6563 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		
					High Side Driver ON	= TRUE Boolean		
					output speed limit for TUT	>= 100 RPM		
					input speed limit for TUT	>= 150 RPM		
					PRNDL state defaulted	= FALSE Boolean		
					IMS Fault Pending	= FALSE Boolean		
					Service Fast Learn Mode	= FALSE Boolean		
					HSD Enabled	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Default Gear Option is not present	= TRUE		
					Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0796	Pressure Control (PC) Solenoid C Stuck Off [C456] (Steady State)	Fail Case 1 Case: Steady State 4th Gear					One Trip
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 5th gear					
			If attained Gear ≠5th for time	>= Please refer to Table 3 in Supporting Documents Shift Time (Sec)				
			if the above conditions have been met					
			Increment 4th Gear Fail Counter				>= 3 4th Gear Fail Count	
			and C456 Fail Counters				OR >= 14 C456 Fail Counts	
			Fail Case 2 Case: Steady State 5th Gear					
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Intrusive test: commanded 6th gear If attained Gear ≠ 6th for time if the above conditions have been met Increment 5th Gear Fail Counter and C456 Fail Counters	>= Please Refer to Table 3 in Supporting Documents Shift Time (Sec)			>= 3 5th Gear Fail Count OR >= 14 C456 Fail Counts	
			Fail Case 3 Case: Steady State 6th Gear Gear slip Intrusive test: commanded 5th gear If attained Gear ≠ 5th for time if the above conditions have been met Increment 6th Gear Fail Counter and C456 Fail Counter and C456 Fail Counter	>= 400 RPM >= Please refer to Table 3 in Supporting Documents Shift Time (Sec)			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec) >= 3 6th Gear Fail Count OR >= 14 C456 Fail Counts	
					PRNDL State defaulted = FALSE Boolean inhibit RVT = FALSE Boolean IMS fault pending indication = FALSE Boolean TPS validity flag = TRUE Boolean Hydraulic System Pressurized = TRUE Boolean Minimum output speed for RVT >= 67 RPM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					A OR B			
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.5005 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.6563 ºC		
					Input Speed Sensor fault	= FALSE Boolean		
					OutputSpeed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Steady State)	Fail Case 1 Case: Steady State 1st Attained Gear slip	>= 400 RPM				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the Above is True for Time	>= Table Based Time Please Refer to Table 4 in supporting documents Enable Time (Sec)				
			Intrusive test: (CBR1 clutch exhausted)					
			Gear Ratio	<= 1.20959				
			Gear Ratio	>= 1.09436				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 2 Fail Count in 1st Gear or >= 3 Total Fail Counts	
			Fail Case 2 Case Steady State 2nd					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Intrusive test: (CB26 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	 <= 1.20959 >= 1.09436			>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 2nd Gear or >= 3 Total fail counts	
			Fail Case 3 Case Steady State 3rd Max Delta Output Speed Hysteresis Min Delta Output Speed Hysteresis If the Above is True for Time Intrusive test: (C35R clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	 >= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec >= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec >= Table Based Time Please Refer to Table 17 in supporting documents Sec <= 1.20959 >= 1.09436				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
									>=	1.1	Fail Timer (Sec)	
									>=	3	Fail Count in 3rd Gear	
										OR		
									>=	3	Total Fail Counts	
					PRNDL State defaulted	=	FALSE	Boolean				
					inhibit RVT	=	FALSE	Boolean				
					IMS fault pending indication	=	FALSE	Boolean				
					output speed	>=	0	RPM				
					TPS validity flag	=	TRUE	Boolean				
					HSD Enabled	=	TRUE	Boolean				
					Hydraulic_System_Pressurized	=	TRUE	Boolean				
					A OR B							
					(A) Output speed enable	>=	67	Nm				
					(B) Accelerator Pedal enable	>=	0.5005	Nm				
					Ignition Voltage Lo	>=	8.59961	Volts				
					Ignition Voltage Hi	<=	31.99902	Volts				
					Engine Speed Lo	>=	400	RPM				
					Engine Speed Hi	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
					if Attained Gear=1st FW Accelerator Pedal enable	>=	5.0003	Pct				
					if Attained Gear=1st FW Engine Torque Enable	>=	5	Nm				
					if Attained Gear=1st FW Engine Torque Enable	<=	8191.88	Nm				
					Transmission Fluid Temperature	>=	-6.6563	ºC				
					Input Speed Sensor fault	=	FALSE	Boolean				
					Output Speed Sensor fault	=	FALSE	Boolean				
					Default Gear Option is not present	=	TRUE					

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Disable Conditions:		MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 11 in Supporting Documents for Exhaust Delay Timers)	= TRUE Boolean				One Trip
			Primary Oncoming Clutch Pressure Command Status	= Maximum pressurized				
			Primary Offgoing Clutch Pressure Command Status	= Clutch exhaust command				
			Range Shift Status	≠ Initial Clutch Control				
			Attained Gear Slip	<= 40 RPM				
			If the above conditions are true increment appropriate Fail 1 Timers Below:					
			fail timer 1 (4-1 shifting with throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (4-1 shifting without throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (4-2 shifting with throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (4-2 shifting without throttle)	>= 0.5 Fail Time (Sec)				
			fail timer 1 (4-3 shifting with throttle)	>= 0.2998 Fail Time (Sec)				
			fail timer 1 (4-3 shifting without throttle)	>= 0.5 Fail Time (Sec)				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value		Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			fail timer 1 (5-3 shifting with throttle)	>=	0.2998 Fail Time (Sec)								
			fail timer 1 (5-3 shifting without throttle)	>=	0.5 Fail Time (Sec)								
			fail timer 1 (6-2 shifting with throttle)	>=	0.2998 Fail Time (Sec)								
			fail timer 1 (6-2 shifting without throttle)	>=	0.5 Fail Time (Sec)								
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers							>=	Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2	sec	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter										
			4th gear fail counter							>=	3	Fail Counter From 4th Gear OR	
			5th gear fail counter							>=	3	Fail Counter From 5th Gear OR	
			6th gear fail counter							>=	3	Fail Counter From 6th Gear OR	
			Total fail counter							>=	5	Total Fail Counter	
						TUT Enable temperature	>=	-6.6563	ºC				
						Input Speed Sensor fault	=	FALSE	Boolean				
						Output Speed Sensor fault	=	FALSE	Boolean				
						Command / Attained Gear	≠	1st	Boolean				
						High Side Driver ON	=	TRUE	Boolean				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					output speed limit for TUT >= 100 RPM input speed limit for TUT >= 150 RPM PRNDL state defaulted = FALSE Boolean IMS Fault Pending = FALSE Boolean Service Fast Learn Mode = FALSE Boolean HSD Enabled = TRUE Boolean			
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Tap Up Tap Down Switch (TUTD)	P0815	Upshift Switch Circuit	Fail Case 1	Tap Up Switch Stuck in the Up Position in Range 1 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Range 2 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Range 3 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Range 4 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Range 5 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Range 6 Enabled = 0 Boolean Tap Up Switch Stuck in the Up Position in Neutral Enabled = 1 Boolean Tap Up Switch Stuck in the Up Position in Park Enabled = 1 Boolean Tap Up Switch Stuck in the Up Position in Reverse Enabled = 0 Boolean Tap Up Switch ON = TRUE Boolean			>= 1 Fail Time (Sec)	Special No MIL

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Fail Case 2 Tap Up Switch Stuck in the Up Position in Range 1 Enabled Tap Up Switch Stuck in the Up Position in Range 2 Enabled Tap Up Switch Stuck in the Up Position in Range 3 Enabled Tap Up Switch Stuck in the Up Position in Range 4 Enabled Tap Up Switch Stuck in the Up Position in Range 5 Enabled Tap Up Switch Stuck in the Up Position in Range 6 Enabled Tap Up Switch Stuck in the Up Position in Neutral Enabled Tap Up Switch Stuck in the Up Position in Park Enabled Tap Up Switch Stuck in the Up Position in Reverse Enabled Tap Up Switch ON NOTE: Both Failcase1 and Failcase 2 Must Be Met	= 1 Boolean = 1 Boolean = 1 Boolean = 1 Boolean = 1 Boolean = 1 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = TRUE Boolean			>= 600 Fail Time (Sec)	
					Time Since Last Range Change Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi	>= 1 Enable Time (Sec) >= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0815 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions:	MIL not Illuminated for DTC's:		
						TCM: P0816, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0816	Downshift Switch Circuit	Fail Case 1 Tap Down Switch Stuck in the Down Position in Range 1 Enabled	= 0 Boolean				Special No MIL
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Neutral Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Park Enabled	= 1 Boolean				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria		Threshold Value		Secondary Malfunction	Enable Conditions	Time Required		Mil Illum.
			Tap Down Switch Stuck in the Down Position in Range Reverse Enabled	= 0	Boolean						
			Tap Down Switch ON	= TRUE	Boolean				>= 1	sec	
			Fail Case 2 Tap Down Switch Stuck in the Down Position in Range 1 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 1	Boolean						
			Tap Down Switch Stuck in the Down Position in Neutral Enabled	= 0	Boolean						
			Tap Down Switch Stuck in the Down Position in Park Enabled	= 0	Boolean						
			Tap Down Switch Stuck in the Down Position in Reverse Enabled	= 0	Boolean						
			Tap Down Switch ON NOTE: Both Failcase1 and Failcase 2 Must Be Met	= TRUE	Boolean				>= 600	sec	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Time Since Last Range Change	>= 1 Enable Time (Sec)		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0816 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: P0815, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0826	Up and Down Shift Switch Circuit	TUTD Circuit Reads Invalid Voltage	= TRUE Boolean			>= 60 Fail Time (Sec)	Special No MIL
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P0826 Status is	≠ Test Failed This Key On or Fault Active		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P1761 ECM: None		
Variable Bleed Solenoid (VBS)	P0961	Pressure Control (PC) Solenoid A Control Circuit Rationality Test (Line Pressure VBS)	The HWIO reports an invalid voltage (out of range) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	Two Trips
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0962	Pressure Control (PC) Solenoid A Control Circuit Low Voltage (Line Pressure VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 1.5 Fail Time (Sec) out of 1.875 Sample Time (Sec)	One Trip
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0963	Pressure Control (PC) Solenoid A Control Circuit High Voltage (Line Pressure VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	Two Trips
					Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for	>= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM >= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0966	Pressure Control (PC) Solenoid B Control Circuit Low Voltage (C35R VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					Ignition Voltage Ignition Voltage Engine Speed Engine Speed	>= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
					Engine Speed is within the allowable limits for	>=	5	Sec				
					P0966 Status is not	=	Test Failed This Key On or Fault Active					
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None						
Variable Bleed Solenoid (VBS)	P0967	Pressure Control (PC) Solenoid B Control Circuit High Voltage (C35R VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean					>=	0.3	Fail Time (Sec)	One Trip
									out of	0.375	Sample Time (Sec)	
					Ignition Voltage	>=	8.59961	Volts				
					Ignition Voltage	<=	31.99902	Volts				
					Engine Speed	>=	400	RPM				
					Engine Speed	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
					P0967 Status is not	=	Test Failed This Key On or Fault Active					
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None						

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Variable Bleed Solenoid (VBS)	P0970	Pressure Control (PC) Solenoid C Control Circuit Low Voltage (C456/CBR1 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P0970 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0971	Pressure Control (PC) Solenoid C Control Circuit High Voltage (C456/CBR1 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P0971 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Shift Solinoid	P0973	Shift Solenoid A Control Circuit Low (Mode 2 Solenoid)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	One Trip
					P0973 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Shift Solinoid	P0974	Shift Solenoid A Control Circuit High (Mode 2 Solenoid)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	Two Trips

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
					P0974 Status is not	=	Test Failed This Key On or Fault Active					
					Ignition Voltage	>=	8.59961	Volts				
					Ignition Voltage	<=	31.99902	Volts				
					Engine Speed	>=	400	RPM				
					Engine Speed	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None						
Mode 3 Multiplex Valve	P0977	Shift Solenoid B Control Circuit High (Mode 3 Solenoid)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean					>=	1.2	Sec	One Trip
									out of	1.5	Sec	
					P0977 Status is not	=	Test Failed This Key On or Fault Active					
					Ignition Voltage	>=	8.59961	Volts				
					Ignition Voltage	<=	31.99902	Volts				
					Engine Speed	>=	400	RPM				
					Engine Speed	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Tap Up Tap Down Switch (TUTD)	P1761	Tap Up and Down switch signal circuit (rolling count)	Rolling count value received from BCM does not match expected value	= TRUE Boolean			>= 3 Fail Counter > 10 Sample Timer (Sec)	Special No MIL
					Tap Up Tap Down Message Health = TRUE Boolean Engine Speed Lo >= 400 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Internal Mode Switch (IMS)	P182E	Internal Mode Switch - Invalid Range	Fail Case 1 Current range = Transition 1 (bit state 1110) Range Previous range ≠ CeTRGR_e_P RNDL_Drive6 Range Previous range ≠ CeTRGR_e_P RNDL_Drive4 Range Range Shift State = Range Shift Completed ENUM Absolute Attained Gear Slip <= 50 rpm Attained Gear <= Sixth Attained Gear >= First Throttle Position Available = TRUE Throttle Position >= 8.0002 pct Output Speed >= 200 rpm Engine Torque >= 50 Nm					One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria		Threshold Value		Secondary Malfunction	Enable Conditions	Time Required			Mil Illum.
			Engine Torque	<=	8191.75	Nm						
			If the above conditions are met then Increment Fail Timer						>=	1	Fail Seconds	
			If Fail Timer has Expired then Increment Fail Counter						>=	5	Fail Counts	
			Fail Case 2 Output Speed	<=	70	rpm						
			The following PRNDL sequence events occur in this exact order:									
			PRNDL state	=	Drive 6 (bit state 0110)	Range						
			PRNDL state = Drive 6 for	>=	1	Sec						
			PRNDL state	=	Transition 8 (bit state 0111)	Range						
			PRNDL state	=	Drive 6 (bit state 0110)	Range						
			PRNDL state	=	Transition 1 (bit state 1110)	Range						
			Above sequencing occurs in	<=	1	Sec						
			Neutral Idle Mode	=	Inactive							
			If all conditions above are met Increment delay Timer									
			If the below two conditions are met Increment Fail Timer						>=	3	Fail Seconds	
			delay timer	>=	1	Sec						
			Input Speed	>=	400	Sec						
			If Fail Timer has Expired then Increment Fail Counter						>=	2	Fail Counts	
			Fail Case 3 Current range	=	Transition 13 (bit state 0010)	Range	Previous range	≠ CeTRGR_e_PRNDL_Drive1				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria		Threshold Value		Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			Engine Torque	>=	-8192	Nm	Previous range	≠	CeTRGR_e_PRNDL_Drive2					
			Engine Torque	<=	8191.75	Nm	IMS is 7 position configuration	=	1	Boolean				
			If the above conditions are met then, Increment Fail Timer				If the "IMS 7 Position config" = 1 then the "previous range" criteria above must also be satsified when the "current range" = "Transition 12"				>=	0.225	Seconds	
			If Fail Timer has Expired then Increment Fail Counter								>=	15	Fail Counts	
			Fail Case 4											
			Current range	=	Transition 8 (bit state 0111)	Range	Disable Fail Case 4 if last positive range was Drive 6 and current range is transition 8							
			Inhibit bit (see definition)	=	FALSE		Set inhibit bit true if PRNDL = 1100 (rev) or 0100 (Rev-Neu transition 11) Set inhibit bit false if PRNDL = 1001 (park)							
			Steady State Engine Torque	>=	100	Nm								
			Steady State Engine Torque	<=	8191.75	Nm								
			If the above conditions are met then Increment Fail Timer								>=	0.225	Seconds	
			If the above Condtions have been met, Increment Fail Counter								>=	15	Fail Counts	
			Fail Case 5	Throttle Position Available	=	TRUE	Boolean							
			The following PRNDL sequence events occur in this exact order:											
			PRNDL State	=	Reverse (bit state 1100)	Range								
			PRNDL State	=	Transition 11 (bit state 0100)	Range								
			PRNDL State	=	Neutral (bit state 0101)	Range								

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria		Threshold Value		Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			PRNDL State	=	Transition 11 (bit state 0100)	Range								
			Above sequencing occurs in Then delay timer increments	<=	1	Sec								
			Delay timer	>=	5	sec								
			Range Shift State	=	Range Shift Complete									
			Absolute Attained Gear Slip	<=	50	rpm								
			Attained Gear	<=	Sixth									
			Attained Gear	>=	First									
			Throttle Position	>=	8.0002	pct								
			Output Speed	>=	200	rpm								
			If the above conditions are met Increment Fail Timer								>=	20	Seconds	
			Fail Case 6											
			Current range	=	Illegal (bit state 0000 or 1000 or 0001)		A Open Circuit Definition (flag set false if the following conditions are met):							
			and				Current Range	≠	Transition 11 (bit state 0100)					
			A Open Circuit (See Definition)	=	FALSE	Boolean	or							
							Last positive state	≠	Neutral (bit state 0101)					
							or							
							Previous transition state	≠	Transition 8 (bit state 0111)					
							Fail case 5 delay timer	=	0	sec				
			If the above Condtions are met then, Increment Fail timer								>=	6.25	Seconds	
			Fail Case 7											
			Current PRNDL State	=	PRNDL circuit ABCP = 1101	Range								
			and											

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Previous PRNDL state Input Speed Reverse Trans Ratio Reverse Trans Ratio If the above Condtions are met then, Increment Fail timer	= PRNDL circuit ABCP =1111 Range >= 150 RPM <= 2.84583 ratio >= 3.27417 ratio			>= 6.25 Seconds	
			P182E will report test fail when any of the above 7 fail cases are met					
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Engine Torque Signal Valid	>= 8.59961 Volts <= 31.99902 Volts >= 400 RPM <= 7500 RPM >= 5 Sec = TRUE Boolean		
			Disable Conditions:		MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P07C0, P07BF, P077C, P077D ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Internal Mode Switch (IMS)	P1915	Internal Mode Switch Does Not Indicate Park/Neutral (P/N) During Start	PRNDL State is The following events must occur Sequentially	≠ Park or Neutral Enumeration				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Initial Engine speed	<= 50 RPM			>= 0.25 Enable Time (Sec)	
			Then Engine Speed Between Following Cals Engine Speed Lo Hist Engine Speed Hi Hist	 >= 50 RPM <= 480 RPM			>= 0.06875 Enable Time (Sec)	
			Then Final Engine Speed Final Transmission Input Speed	 >= 525 RPM >= 100 RPM			>= 1.25 Fail Time (Sec)	
					DTC has Ran this Key Cycle? Ignition Voltage Lo Ignition Voltage Hi Ignition Voltage Hyst High (enables above this value) Ignition Voltage Hyst Low (disabled below this value) Transmission Output Speed P1915 Status is	= FALSE Boolean >= 6 V <= 31.99902 V >= 5 V <= 2 V <= 90 rpm ≠ Test Failed This Key On or Fault Active	
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P2534	Ignition Switch Run/Start Position Circuit Low	TCM Run crank active (based on voltage thresholds below)	= FALSE Boolean				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Ignition Voltage High Hyst (run crank goes true when above this value)	5 Volts			>= 280 Fail Counts (25ms loop)	
			Ignition Voltage Low Hyst (run crank goes false when below this value)	2 Volts			Out of 280 Sample Counts (25ms loop)	
					ECM run/crank active status available	= TRUE Boolean		
					ECM run/crank active status	= TRUE Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P2535	Ignition Switch Run/Start Position Circuit High	TCM Run crank active (based on voltage thresholds below)	= TRUE Boolean				One Trip
			Ignition Voltage High Hyst (run crank goes true when above this value)	5 Volts			>= 280 Fail Counts (25ms loop)	
			Ignition Voltage Low Hyst (run crank goes false when below this value)	2 Volts			Out of 280 Sample Counts (25ms loop)	
					ECM run/crank active status available	= TRUE Boolean		
					ECM run/crank active status	= FALSE Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2714	Pressure Control (PC) Solenoid D Stuck Off [CB26]	Fail Case 1 Case: Steady State 2nd Gear					One Trip
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Intrusive test: commanded 3rd gear					
			If attained Gear = 3rd for Time	>= Table Based Time Please see Table 2 in Supporting Documents Enable Time (Sec)				
			If Above Conditions have been met					
			Increment 2nd gear fail count				>= 3 2nd Gear Fail Count or	
			and CB26 Fail Count				>= 14 CB26 Fail Count	
			Fail Case 2 Case: Steady State 6th Gear					
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 5th gear					
			If attained Gear = 5th For Time	>= Table Based Time Please see Table 2 in Supporting Documents Enable Time (Sec)				
			If Above Conditions have been met, Increment 5th gear fail counter				>= 3 5th Gear Fail Count or	
			and CB26 Fail Count				>= 14 CB26 Fail Count	
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Hydraulic System Pressurized	=	TRUE	Boolean		
					Minimum output speed for RVT	>=	0	RPM		
					A OR B					
					(A) Output speed enable	>=	67	RPM		
					(B) Accelerator Pedal enable	>=	0.5005	Pct		
					Common Enable Criteria					
					Ignition Voltage Lo	>=	8.59961	Volts		
					Ignition Voltage Hi	<=	31.99902	Volts		
					Engine Speed Lo	>=	400	RPM		
					Engine Speed Hi	<=	7500	RPM		
					Engine Speed is within the allowable limits for	>=	5	Sec		
					Throttle Position Signal valid	=	TRUE	Boolean		
					HSD Enabled	=	TRUE	Boolean		
					Transmission Fluid Temperature	>=	-6.6563	ºC		
					Input Speed Sensor fault	=	FALSE	Boolean		
					Output Speed Sensor fault	=	FALSE	Boolean		
					Default Gear Option is not present	=	TRUE			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E					

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value			Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 13 in Supporting Documents for Exhaust Delay Timers)	=	TRUE	Boolean				One Trip
			Primary Oncoming Clutch Pressure Command Status	=	Maximum pressurized					
			Primary Offgoing Clutch Pressure Command Status	=	Clutch exhaust command					
			Range Shift Status	≠	Initial Clutch Control					
			Attained Gear Slip	<=	40	RPM				
			If above coditons are true, increment appropriate Fail 1 Timers Below:							
			fail timer 1 (2-1 shifting with throttle)	>=	0.2998	Fail Time (Sec)				
			fail timer 1 (2-1 shifting without throttle)	>=	0.5	Fail Time (Sec)				
			fail timer 1 (2-3 shifting with throttle)	>=	0.2998	Fail Time (Sec)				
			fail timer 1 (2-3 shifting without throttle)	>=	0.5	Fail Time (Sec)				
			fail timer 1 (2-4 shifting with throttle)	>=	0.2998	Fail Time (Sec)				
			fail timer 1 (2-4 shifting without throttle)	>=	0.5	Fail Time (Sec)				
			fail timer 1 (6-4 shifting with throttle)	>=	0.2998	Fail Time (Sec)				
			fail timer 1 (6-4 shifting without throttle)	>=	0.5	Fail Time (Sec)				
			fail timer 1 (6-5 shifting with throttle)	>=	0.2998	Fail Time (Sec)				
			fail timer 1 (6-5 shifting without throttle)	>=	0.5	Fail Time (Sec)				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers						Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2	>=	sec	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter									
			2nd gear fail counter							>= 3	Fail Counter From 2nd Gear	
			6th gear fail counter							>= 3	OR Fail Counter From 6th Gear	
			total fail counter							>= 5	OR Total Fail Counter	
					TUT Enable temperature	>=	-6.6563	ºC				
					Input Speed Sensor fault	=	FALSE	Boolean				
					Output Speed Sensor fault	=	FALSE	Boolean				
					Command / Attained Gear	≠	1st	Boolean				
					High Side Driver ON	=	TRUE	Boolean				
					output speed limit for TUT	>=	100	RPM				
					input speed limit for TUT	>=	150	RPM				
					PRNDL state defaulted	=	FALSE	Boolean				
					IMS Fault Pending	=	FALSE	Boolean				
					Service Fast Learn Mode	=	FALSE	Boolean				
					HSD Enabled	=	TRUE	Boolean				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Steady State)	Fail Case 1 Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	>= 400 RPM >= Table Based Time Please Refer to Table 4 in supporting documents Enable Time (Sec) \<= 2.48218 >= 2.24585			>= 1.1 Fail Timer (Sec) >= 5 Fail Count in 1st Gear or >= 5 Total Fail Counts	One Trip
			Fail Case 2 Case: Steady State 3rd Gear Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (C35R clutch exhausted)					
			Gear Ratio	<= 2.48218				
			Gear Ratio	>= 2.24585				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 3rd Gear or >= 5 Total Fail Counts	
			Fail Case 3 Case: Steady State 4rd Gear					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (C1234 clutch exhausted)					
			Gear Ratio	<= 0.70032				
			Gear Ratio	>= 0.63367				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 4th Gear or >= 5 Total Fail Counts	
			Fail Case 4 Case: Steady State 5th Gear					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
			Intrusive test: (C35R clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	<= >=	0.70032 0.63367				>= >= >=	1.1 3 5	Fail Timer (Sec) Fail Count in 5th Gear or Total Fail Counts	
					PRNDL State defaulted	=	FALSE	Boolean				
					inhibit RVT	=	FALSE	Boolean				
					IMS fault pending indication	=	FALSE	Boolean				
					output speed	>=	0	RPM				
					TPS validity flag	=	TRUE	Boolean				
					HSD Enabled	=	TRUE	Boolean				
					Hydraulic_System_Pressurized	=	TRUE	Boolean				
					A OR B (A) Output speed enable	>=	67	Nm				
					(B) Accelerator Pedal enable	>=	0.5005	Nm				
					Ignition Voltage Lo	>=	8.59961	Volts				
					Ignition Voltage Hi	<=	31.99902	Volts				
					Engine Speed Lo	>=	400	RPM				
					Engine Speed Hi	<=	7500	RPM				
					Engine Speed is within the allowable limits for	>=	5	Sec				
					if Attained Gear=1st FW Accelerator Pedal enable	>=	5.0003	Pct				
					if Attained Gear=1st FW Engine Torque Enable	>=	5	Nm				
					if Attained Gear=1st FW Engine Torque Enable	<=	8191.88	Nm				
					Transmission Fluid Temperature	>=	-6.6563	ºC				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2720	Pressure Control (PC) Solenoid D Control Circuit Low (CB26 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P2770 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2721	Pressure Control (PC) Solenoid D Control Circuit High (CB26 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P2721 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.99902 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2723	Pressure Control (PC) Solenoid E Stuck Off	Fail Case 1 Case: Steady State 1st Gear Gear slip Intrusive test: commanded 2nd gear If attained Gear ≠ 2nd for Time	 >= 400 RPM >= Please refer to Table 3 in Supporting Documents Shift Time (Sec)			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If Above Conditions have been met, Increment 1st gear fail counter				>= 3 1st Gear Fail Count	
			and C1234 fail counter				>= 14 or C1234 Clutch Fail Count	
			Fail Case 2 Case: Steady State 2nd Gear					
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 3rd gear					
			If attained Gear ≠ 3rd for Time	>= Please refer to Table 3 in Supporting Documents Shift Time (Sec)				
			If Above Conditions have been met, Increment 2nd gear fail counter				>= 3 2nd Gear Fail Count	
			and C1234 fail counter				>= 14 or C1234 Clutch Fail Count	
			Fail Case 3 Case: Steady State 3rd Gear					
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 4th gear					
			If attained Gear ≠ 4th for time	>= Please refer to Table 3 in Supporting Documents Shift Time (Sec)				
			If Above Conditions have been met, Increment 3rd gear fail counter				>= 3 3rd Gear Fail Count	
							or	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			and C1234 fail counter				>= 14 C1234 Clutch Fail Count	
			Fail Case 4 Case: Steady State 4th Gear					
			Gear slip	>= 400 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 5th gear					
			If attained Gear = 5th For Time	>= Please refer to Table 3 in Supporting Documents Shift Time (Sec)				
			If Above Conditions have been met, Increment 4th gear fail counter				>= 3 4th Gear Fail Count	
			and C1234 fail counter				or >= 14 C1234 Clutch Fail Count	
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		
					Minimum output speed for RVT	>= 0 RPM		
					A OR B			
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.5005 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					HSD Enabled = TRUE Boolean Transmission Fluid Temperature >= -6.6563 ºC Input Speed Sensor fault = FALSE Boolean Output Speed Sensor fault = FALSE Boolean Default Gear Option is not present = TRUE			
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 10 in Supporting Documents for Exhaust Delay Timers) Primary Oncoming Clutch Pressure Command Status Primary Offgoing Clutch Pressure Command Status Range Shift Status Attained Gear Slip If the above conditions are true increment appropriate Fail 1 Timers Below: fail timer 1 (2-6 shifting with throttle)	= TRUE Boolean = Maximum pressurized = Clutch exhaust command ≠ Initial Clutch Control <= 40 RPM >= 0.2998 sec				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (2-6 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (3-5 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (3-5 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (4-5 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (4-5 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (4-6 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (4-6 shifting without throttle)	>= 0.5 sec				
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2 >= sec	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			2nd gear fail counter				>= 3 Fail Counter From 2nd Gear	
			3rd gear fail counter				>= 3 Fail Counter From 3rd Gear	
			4th gear fail counter				>= 3 Fail Counter From 4th Gear	

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			total fail counter				>= 5 Total Fail Counter	
					TUT Enable temperature	>= -6.6563 ºC		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		
					High Side Driver ON	= TRUE Boolean		
					output speed limit for TUT	>= 100 RPM		
					input speed limit for TUT	>= 150 RPM		
					PRNDL state defaulted	= FALSE Boolean		
					IMS Fault Pending	= FALSE Boolean		
					Service Fast Learn Mode	= FALSE Boolean		
					HSD Enabled	= TRUE Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Steady State)	Fail Case 1 Case: 5th Gear Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				One Trip

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec				
			Intrusive test: (C35R clutch exhausted)					
			Gear Ratio	<= 1.20959				
			Gear Ratio	>= 1.09436				
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 5th Gear OR >= 3 Total Fail Counts	
			Fail Case 2 Case: 6th Gear					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the Above is True for Time	>= Table Based Time Please Refer to Table 17 in supporting documents Sec			>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 6th Gear OR >= 3 Total Fail Counts	
			Intrusive test: (CB26 clutch exhausted)					
			Gear Ratio	<= 1.20959				
			Gear Ratio	>= 1.09436				
			If the above parameters are true					
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					output speed	>= 0 RPM		
					TPS validity flag	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Hydraulic_System_Pressurized	= TRUE Boolean		
					A OR B			
					(A) Output speed enable	>= 67 Nm		
					(B) Accelerator Pedal enable	>= 0.5005 Nm		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.99902 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					if Attained Gear=1st FW Accelerator Pedal enable	>= 5.0003 Pct		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required			Mil Illum.
					if Attained Gear=1st FW Engine Torque Enable	>=	5	Nm				
					if Attained Gear=1st FW Engine Torque Enable	<=	8191.88	Nm				
					Transmission Fluid Temperature	>=	-6.6563	ºC				
					Input Speed Sensor fault	=	FALSE	Boolean				
					Output Speed Sensor fault	=	FALSE	Boolean				
					Default Gear Option is not present	=	TRUE					
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E							
Variable Bleed Solenoid (VBS)	P2729	Pressure Control (PC) Solenoid E Control Circuit Low (C1234 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean					>=	0.3	Fail Time (Sec)	One Trip
									out of	0.375	Sample Time (Sec)	
					P2729 Status is not	=	Test Failed This Key On or Fault Active					
					Ignition Voltage	>=	8.59961	Volt				
					Ignition Voltage	<=	31.99902	Volt				
					Engine Speed	>=	400	RPM				
					Engine Speed	<=	7500	RPM				

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2730	Pressure Control (PC) Solenoid E Control Circuit High (C1234 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P2730 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volt		
					Ignition Voltage	<= 31.99902 Volt		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2763	Torque Converter Clutch Pressure High	The HWIO reports a low pressure/high voltage (open or power short) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	Two Trips

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P2763 Status is not = Test Failed This Key On or Fault Active			
					Ignition Voltage >= 8.59961 Volt			
					Ignition Voltage <= 31.99902 Volt			
					Engine Speed >= 400 RPM			
					Engine Speed <= 7500 RPM			
					Engine Speed is within the allowable limits for >= 5 Sec			
					High Side Driver Enabled = TRUE Boolean			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0658, P0659 ECM: None		
Variable Bleed Solenoid (VBS)	P2764	Torque Converter Clutch Pressure Control Solenoid Control Circuit Low	The HWIO reports a high pressure/low voltage (ground short) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	One Trip
					P2764 Status is not = Test Failed This Key On or Fault Active			
					Ignition Voltage >= 8.59961 Volt			
					Ignition Voltage <= 31.99902 Volt			
					Engine Speed >= 400 RPM			
					Engine Speed <= 7500 RPM			
					Engine Speed is within the allowable limits for >= 5 Sec			
					High Side Driver Enabled = TRUE Boolean			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0658, P0659 ECM: None		
Communication	U0073	Controller Area Network Bus Communication Error	CAN Hardware Circuitry Detects a Low Voltage Error	= TRUE Boolean			>= 62 Fail counts (≈ 10 seconds)	One Trip
			Delay timer	>= 0.1125 sec			Out of 70 Sample Counts (≈ 11 seconds)	
					Stabilization delay	>= 3 sec		
					Ignition Voltage	>= 8.59961 Volt		
					Ignition Voltage	<= 31.99902 Volt		
					Power Mode	= Run		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Communication	U0100	Lost Communications with ECM (Engine Control Module)	CAN messages from ECM are not received by the TCM	= TRUE Boolean			>= 12 sec	One Trip
					Stabilization delay	>= 3 sec		
					Ignition Voltage	>= 8.59961 Volt		
					Ignition Voltage	<= 31.99902 Volt		
					Power Mode	= Run		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: U0073 ECM: None		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Transmission Control Module (TCM)	C124F	The lateral accleration signal is stuck at a low magnitude out of range because of a low circuit	Lateral accleration magnitude	>= -3.85 g's			>= 105 seconds	Special No MIL
			Lateral accleration magnitude is within the range above for	>= 120 Sec			out of 120 sample	
					Lateral accleration magnitude	>= -3.85 g's		
					Lateral accleration magnitude is within the range above for	>= 105 Sec		
					Sensor Type	= Voltage Directional Proportionate		
					Transmission Type	= Clutch to Clutch Transmission		
					Lateral acceleration sensor circuit low diagnostic enable	= TRUE Boolean		
					Battery Voltage	<= 31.99902 Volts		
					Battery Voltage	>= 9 Volts		
					Battery voltage is within the allowable limits for	>= 0.1 Sec		
					Ignition Voltage	<= 31.99902 Volts		
					Ignition Voltage	>= 9 Volts		
					Service Fast Learn (SFL) Mode	= FALSE Boolean		
					Ignition voltage and SFL conditions met for	>= 0.1 Sec		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: If calibrated to illuminate the MIL (U0073, U0100) ECM: None		
Transmission Control Module (TCM)	C1250	The lateral accleration signal is stuck at a high magnitude out of range because of a high circuit	Lateral accleration magnitude Lateral accleration magnitude is within the range above for	>= 3.85 g's >= 120 Sec			>= 105 seconds out of 120 sample	Special No MIL
					Lateral accleration magnitude	>= 3.85 g's		
					Lateral accleration magnitude is within the range above for	>= 105 Sec		
					Sensor Type	= Voltage Directional Proportionate		
					Transmission Type	= Clutch to Clutch Transmission		
					Lateral acceleration sensor circuit high diagnostic enable	= TRUE Boolean		
					Battery Voltage	<= 31.99902 Volts		
					Battery Voltage	>= 9 Volts		
					Battery voltage is within the allowable limits for	>= 0.1 Sec		
					Ignition Voltage	<= 31.99902 Volts		
					Ignition Voltage	>= 9 Volts		

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Service Fast Learn (SFL) Mode = FALSE Boolean Ignition voltage and SFL conditions met for >= 0.1 Sec			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: If calibrated to illuminate the MIL (U0073, U0100) ECM: None		
Transmission Control Module (TCM)	C1251	The lateral accleration signal is stuck at a high magnitude in range	Lateral accleration magnitude <= 3.85 g's Lateral accleration magnitude >= 0.53 g's Lateral accleration magnitude is within the range above for >= 120 Sec					Special No MIL
					Lateral accleration magnitude <= 3.85 g's Lateral accleration magnitude >= 0.53 g's Lateral accleration magnitude is within the range above for >= 90 Sec Diagnostic shifting override command = FALSE Boolean Attained Gear State = 1st through 6th Attained Gear Slip <= 100 RPM Transmission Type = Clutch to Clutch Transmission			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					High Side Driver 1 On = TRUE Boolean Vehicle Speed >= 15 kph Lateral acceleration stuck in range diagnostic enable = TRUE Boolean Battery Voltage <= 31.99902 Volts Battery Voltage >= 9 Volts Battery voltage is within the allowable limits for >= 0.1 Sec Ignition Voltage <= 31.99902 Volts Ignition Voltage >= 9 Volts Service Fast Learn (SFL) Mode = FALSE Boolean Ignition voltage and SFL conditions met for >= 0.1 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: If calibrated to illuminate the MIL (P0716, P0717, P0721, P0722, P0723, P07BF, P07C0, P077B, P077C, P077D, P215C, U0073) ECM: None		
Transmission Control Module (TCM)	P175F	Acceleration sensor signal message counter incorrect (rolling count)	Rolling count value received from EBCM does not match expected value	= TRUE Boolean			>= 60 seconds	Special No MIL
			OR					
			calculated checksum value of raw data bits does not equal embedded frame checksum value or raw data bits, in fail time window		cumulative error time	>= 30 seconds	>= 60 seconds	
					Acceleration Message Health = TRUE Boolean Battery Voltage <= 31.99902 Volts			

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions			Time Required	Mil Illum.
					Battery Voltage	>=	9	Volts		
					Battery voltage is within the allowable limits for	>=	0.1	Sec		
					Ignition Voltage	<=	31.99902	Volts		
					Ignition Voltage	>=	9	Volts		
					Ignition voltage conditions met for	>=	0.1	Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None				

Supporting Documents

Table 1

Axis	0.00	64.00	128.00	192.00	256.00	320.00	384.00	448.00	512.00	N*m
Curve	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	RPM

Table 2

Axis	-6.67	-6.66	40.00	ºC
Curve	409.59	2.00	2.00	Sec

Table 3

Axis	-6.67	-6.66	40.00	ºC
Curve	409.59	4.00	4.00	Sec

Table 4

Axis	-6.67	-6.66	40.00	ºC
Curve	409.59	2.00	2.00	Sec

Table 5

Axis	-6.67	-6.66	40.00	ºC
Curve	409.59	3.00	3.00	Sec

Table 6

Axis	-6.67	-6.66	40.00	80.00	120.00	ºC
Curve	409.00	3.60	1.60	1.40	1.40	Sec

Table 7

Axis	-6.67	-6.66	40.00	80.00	120.00	ºC
Curve	409.00	3.40	1.40	1.30	1.20	Sec

Table 8

Axis	-6.67	-6.66	40.00	80.00	120.00	ºC
Curve	409.00	3.60	1.60	1.50	1.40	Sec

Table 9

Axis	-6.67	-6.66	40.00	80.00	120.00	ºC
Curve	409.00	3.30	1.30	1.20	1.10	Sec

Table 10

Axis	-40.00	-20.00	0.00	30.00	110.00	ºC
Curve	3.03	1.86	1.00	0.75	0.58	Sec

Table 11

Axis	-40.00	-20.00	0.00	30.00	110.00	ºC
Curve	1.72	1.11	0.60	0.36	0.22	Sec

Table 12

Axis	-40.00	-20.00	0.00	30.00	110.00	ºC
Curve	2.12	1.39	0.84	0.64	0.33	Sec

Table 13

Axis	-40.00	-20.00	0.00	30.00	110.00	ºC
Curve	2.51	0.95	0.50	0.29	0.13	Sec

Table 14

Axis	-40.00	-20.00	0.00	30.00	110.00	ºC
Curve	2.97	0.82	0.47	0.20	0.13	Sec

Table 15

Axis	-40.00	-30.00	-20.00	-10.00	0.00	10.00	20.00	30.00	40.00	ºC
Curve	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Sec

Table 16

Axis	-6.67	-6.66	40.00	ºC
Curve	409.59	2.50	2.50	Sec

Table 17

Axis	-6.67	-6.66	40.00	ºC
Curve	0.40	0.35	0.30	Sec

Table 18

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	ºC
Curve	256.00	50.00	45.00	40.00	34.00	25.00	20.00	20.00	256.00	ºC

Table 19

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	ºC
Curve	256.00	50.00	45.00	40.00	34.00	25.00	20.00	20.00	256.00	ºC

Table 20

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	ºC
Curve	256.00	10.00	8.00	8.00	8.00	8.00	8.00	8.00	256.00	ºC

Table 21

Axis	-40.00	-20.00	40.00	ºC
Curve	5.00	3.00	1.00	Sec

Supporting Documents - 3D Tables

3D_Table 1				
	X-Axis Calibration	%		NOT USED
	Y-Axis Calibration	ºC	-6.67	
3D_Table 2	Table Calibration	RPM/Sec	-6.66	
	X-Axis Calibration	%	40.00	NOT USED
	Y-Axis Calibration	ºC	-6.67	
	Table Calibration	RPM/Sec	-6.66	
			40.00	